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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/614,212	07/08/2003	Hiroyuki Obara	110007.01	7316
25944	7590	12/27/2006		
OLIFF & BERRIDGE, PLC			EXAMINER	
P.O. BOX 19928			TAOUSAKIS, ALEXANDER P	
ALEXANDRIA, VA 22320			ART UNIT	PAPER NUMBER
				3726

DEC 29 2006
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PATENT & TRADEMARK OFFICE
MAILED 886

SHORTENED STATUTORY PERIOD OF RESPONSE	MAIL DATE	DELIVERY MODE
2 MONTHS	12/27/2006	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

Office Action Summary	Application No.	Applicant(s)
	10/614,212	OBARA ET AL.
	Examiner	Art Unit
	Alexander P. Taousakis	3726

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 2 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

1) Responsive to communication(s) filed on 12 September 2005.

2a) This action is **FINAL**. 2b) This action is non-final.

3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

4) Claim(s) 5 and 9-15 is/are pending in the application.
4a) Of the above claim(s) _____ is/are withdrawn from consideration.

5) Claim(s) 5 and 9-15 is/are allowed.

6) Claim(s) _____ is/are rejected.

7) Claim(s) 5 and 9-15 is/are objected to.

8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

9) The specification is objected to by the Examiner.

10) The drawing(s) filed on _____ is/are: a) accepted or b) objected to by the Examiner.

Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).

Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).

11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
a) All b) Some * c) None of:
1. Certified copies of the priority documents have been received.
2. Certified copies of the priority documents have been received in Application No. _____.
3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

1) Notice of References Cited (PTO-892)
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)
3) Information Disclosure Statement(s) (PTO/SB/08)
Paper No(s)/Mail Date _____.

4) Interview Summary (PTO-413)
Paper No(s)/Mail Date. ____ .

5) Notice of Informal Patent Application

6) Other: ____ .

DETAILED ACTION

Specification

The disclosure is objected to because of the following informalities: On page 9 lines 5-6, the applicant discloses the various processes "had better be sequentially performed in a clean room". The use of "had better be" is ambiguous, and it is suggested applicant change this phrase to make it more explicit, e.g. by changing "had better be" to --are--.

Appropriate correction is required.

Claim Objections

Claims 5 and 9-15 are objected to because of the following informalities:

Claim 5: In line 2, "said ball bearing" should be --said ball bearings--.

In line 3, "opened" should be --open--.

Claim 11: In line 2, "outer" should be --inner--.

Appropriate correction is required.

Allowable Subject Matter

Claims 5 and 9-15 are allowed.

The following is an examiner's statement of reasons for allowance:

The method for manufacturing spindle motors typically involves assembly of the individual components, while keeping the disk drives free from contaminants. The claimed subject matter is allowable because the prior art fails to teach a method of manufacturing a spindle motor, including a bearing washing process, a bearing grease filling process, and a bearing mounting process where these processes are performed sequentially in an assembly process under a clean environment. The applicant's invention reduces the manufacturing cost of the spindle motor because the spindle motor and the ball bearing assembly can be assembled simultaneously.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

This application is in condition for allowance except for the following formal matters:

See the objections noted above..

Prosecution on the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

A shortened statutory period for reply to this action is set to expire **TWO MONTHS** from the mailing date of this letter.

Contact Information

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Alexander P. Taousakis whose telephones number is (571) 272 – 3497. The examiner can normally be reached on Monday-Friday (7:30-4:00).

If attempts to reach the examiner by telephones are unsuccessful, the examiner's supervisor, David P. Bryant can be reached at (571) 272- 4526.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published publication may be obtained from either private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about he PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Alexander P. Taousakis

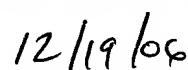
Examiner

 Art Unit 3726

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12/19/2006

DAVID P. BRYANT
SUPERVISORY PATENT EXAMINER

 12/19/06

Form PTO-1449 (REV. 8-83)		US Dept. of Commerce PATENT & TRADEMARK OFFICE		ATTY DOCKET NO. 110007.01		Rule 53(b) Continuing Application of U.S. Application No. 09/895,176 Filed July 2, 2001	
INFORMATION DISCLOSURE STATEMENT (Use several sheets if necessary)				APPLICANTS Rikuro OBARA and Kenji FUKUNAGA			
				FILING DATE July 8, 2003			
U.S. PATENT DOCUMENTS							
EXAMINER INITIAL		DOCUMENT NUMBER	DATE	NAME		CLASS	SUB CLASS
AT		US005336955A	08/1994	Suzuki		—	—
AT		US005841210A	11/1998	Obara		—	—
FOREIGN PATENT DOCUMENTS							
		DOCUMENT NUMBER	DATE	COUNTRY		CLASS	SUB CLASS
OTHER DOCUMENTS (Including Author, Title, Date, Pertinent Pages, etc.)							
EXAMINER <i>My Fair</i>						DATE CONSIDERED <i>12/13/06</i>	
Examiner: Initial if citation considered, whether or not citation is in conformance with M.P.E.P. 609; draw line through citation if not in conformance and not considered. Include copy of this form with next communication to applicant.							

Notice of References Cited		Application/Control No.	Applicant(s)/Patent Under Reexamination 10/614,212 OBARA ET AL.	
		Examiner	Art Unit	Page 1 of 1 Alexander P. Taousakis 3726

U.S. PATENT DOCUMENTS

*		Document Number Country Code-Number-Kind Code	Date MM-YYYY	Name	Classification
*	A	US-3,557,807	01-1971	Schipke, Robert N.	134/1
*	B	US-6,194,360	02-2001	Karis et al.	508/438
*	C	US-5,925,955	07-1999	Norris, Russell Hughes	310/90
*	D	US-5,132,856	07-1992	Takahashi, Masahiro	360/99.08
*	E	US-4,018,679	04-1977	Bolsing, Friedrich	405/264
*	F	US-5,932,941	08-1999	Kinoshita et al.	310/44
	G	US-			
	H	US-			
	I	US-			
	J	US-			
	K	US-			
	L	US-			
	M	US-			

FOREIGN PATENT DOCUMENTS

*		Document Number Country Code-Number-Kind Code	Date MM-YYYY	Country	Name	Classification
	N					
	O					
	P					
	Q					
	R					
	S					
	T					

NON-PATENT DOCUMENTS

*		Include as applicable: Author, Title Date, Publisher, Edition or Volume, Pertinent Pages)
	U	
	V	
	W	
	X	

*A copy of this reference is not being furnished with this Office action. (See MPEP § 707.05(a).)
Dates in MM-YYYY format are publication dates. Classifications may be US or foreign.

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